



Since 1982

KALINGA PACKERS PVT. LTD

Smart Packaging Solutions



Corrugated Boxes



Mono-carton Boxes

**MANUFACTURER OF
Corrugated Cardboard Boxes
& Mono-Cartons**



About Us

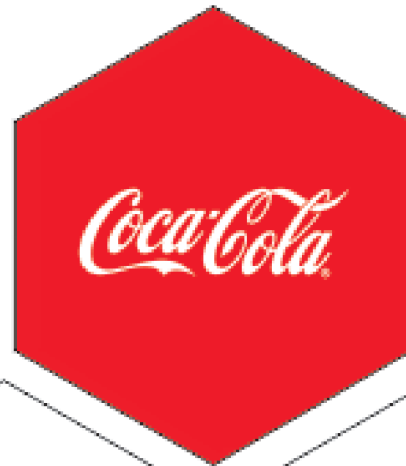
Kalinga Packers Pvt. Ltd. has expanded its range of Packaging Solution, offering more variety of top notch custom designed packaging tailored to diverse industries. To meet customer needs- such as providing a lighter more cost efficient option also (mono carton) also in addition to the stronger more productive corrugated boxes. We are offering all types of paper board boxes, depending on the weight, fragility and purpose of the items being packaged.

Over the years, we have had the privilege to provide outstanding products and the company enjoys an excellent reputation for its quality, performance and services. Discover our packaging and display solutions with our mono carton plant design to elevate your brand. Bring your packaging ideas to life with our advanced digital design, printing and cutting technology



Our Valued Customers

KPPL has a robust portfolio of esteemed clients, including:



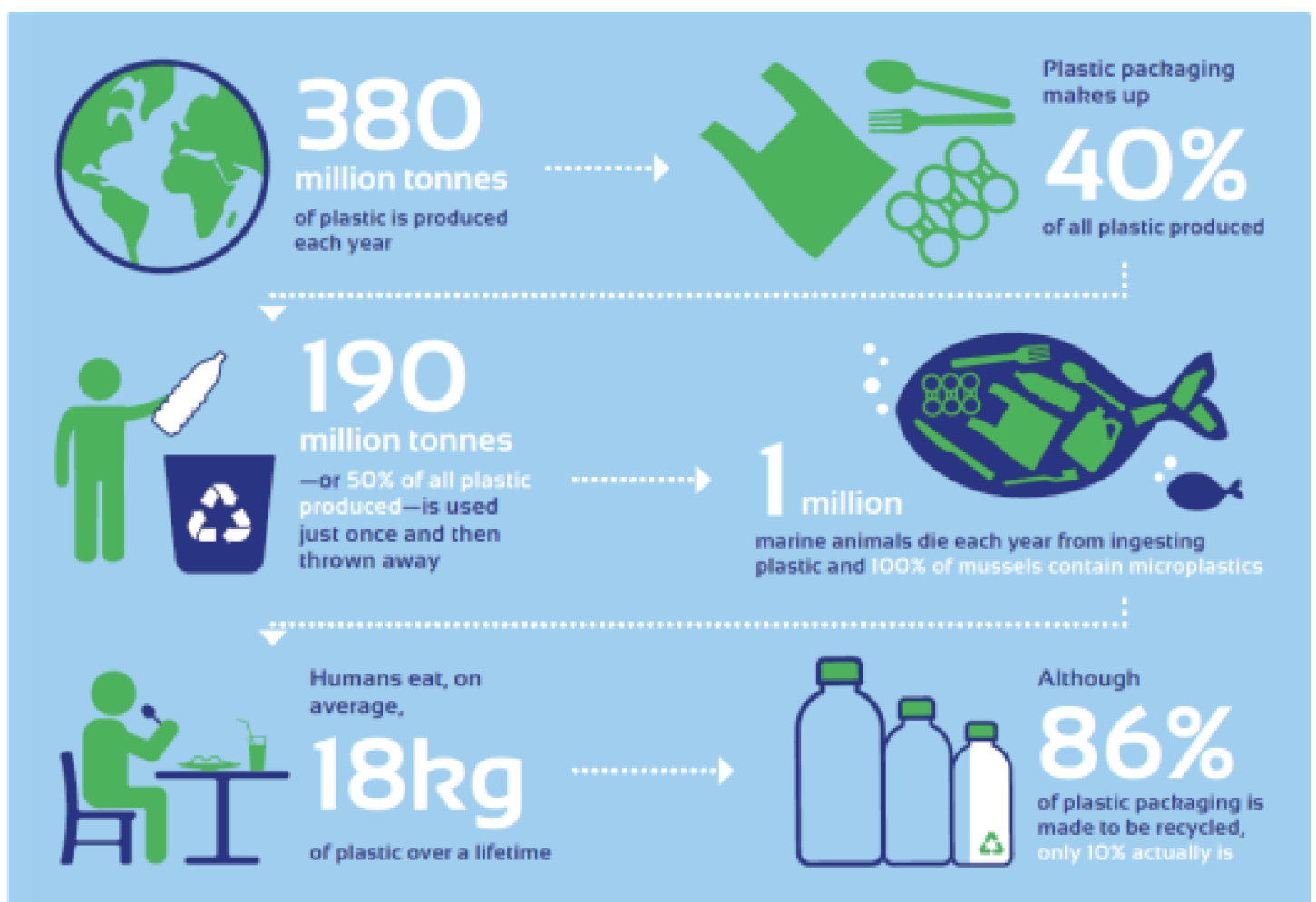
Why Cardboard and Mono-Cartons?

Corrugated cardboard is an environment-friendly and cost-effective packaging solution. Its strength, durability, and recyclability make it ideal for shipping and storing a wide range of products.

Mono-carton is a revolutionary innovation in packaging. These are single-layer cartons made from durable, eco-friendly paperboard. Designed for maximum protection and compactness, mono-cartons can be customized with high-quality multi-color printing. They are widely used across industries including cosmetics, F&B, electronics, and pharmaceuticals.

More than just containers, cardboard boxes and mono-cartons enhance brand visibility, serve as marketing tools, and help influence purchasing decisions.

"Around the world, more than two-thirds of commodities are packed, transported, and stored using cardboard boxes and mono-cartons."



Manufacturing Excellence

Corrugated Box Manufacturing Process

- **Kraft Paper Preparation:** High-quality kraft paper rolls are procured and classified into liners and mediums. Packaging specifications dictate the grade selection.
- **Corrugation:** Electrically driven machines shape the flutes, and liner sheets are glued to form single and double-wall boards. Steam-heated plates help in curing.
- **Cutting & Shaping:** Corrugated sheets are cut, printed, folded, and glued using flexographic machines, die-cutters, and curtain coaters. Wax coating is added for moisture resistance when needed.



Mono-Carton Manufacturing Process

- **Material Selection:** Premium boards like SBS, FBB, or recycled paperboards are selected for strength and printability.
- **Printing:** High-definition offset and digital printing deliver superior graphics and color consistency.
- **Finishing:** Lamination, foil stamping, varnishing, embossing, and debossing enhance aesthetics and durability.
- **Die-Cutting & Folding:** Automated machines cut, crease, and assemble the cartons with various closure options like auto-lock and tuck flaps.
- **Quality Assurance:** Every batch is rigorously tested for accuracy, strength, and appearance.



Corrugation Plant Overview

Products:

- 3-ply, 5-ply, and 7-ply corrugated boxes
- Plain and printed formats
- Die-cut boxes, trays, and custom packaging structures

Applications:

- FMCG
- Food and beverages
- Electronics
- E-commerce
- Pharmaceuticals



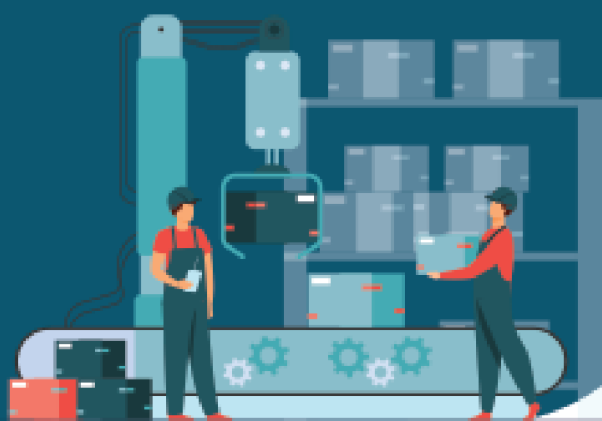
Mono-Carton Plant Overview

Machines Include:

- 6-Colour Offset Printing Machine
- Auto Die-Cutting Machine
- Auto Lamination Machine
- Auto Folding & Pasting Machines

Product Features:

- Vibrant, precise offset prints
- Gloss/matte lamination
- Custom shapes and folds
- Ideal for branding-sensitive products



Our Corrugated Products



Die cut box

Custom-shaped boxes made with die-cutting for unique structural or design features.



Partitions box

Include internal dividers to separate and protect multiple items within the same box.



Farm fresh boxes

Ventilated or reinforced cartons designed for safe packaging and transport of fresh produce.



Corrugated boxes

Sturdy boxes made from corrugated board, ideal for shipping and storage of heavy items.



Sleeves and caps boxes

Consist of an inner tray and an outer sleeve or cap, offering stylish and secure presentation.



Regular slotted boxes

Most common box style, with flaps of equal length that meet in the center when folded.



Multicolour boxes

Printed using advanced techniques to offer vibrant, high-impact branding.



Printed corrugated boxes

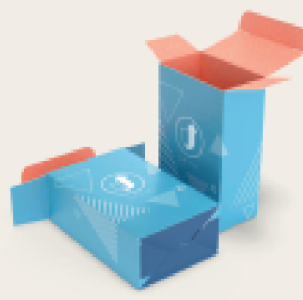
Combines durability with customized prints for branding during transportation.

Our Mono-Carton Products



Folding Monocartons

Standard foldable cartons made from a single paperboard sheet, ideal for lightweight retail packaging.



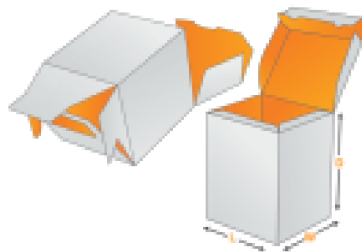
Lock Bottom Boxes

Feature an interlocking base that offers extra strength for heavier products.



Crash Lock Boxes

Quick-assembly boxes with pre-glued bases that pop into shape, saving time in packaging lines.



Tuck In–Tuck Out Boxes

Simple design with flaps on both ends for easy opening and secure closure.



Window Patch Monocartons

Include a transparent film window that allows product visibility while keeping it protected.



UV Coated / Foil Stamped Boxes

Premium finish options that enhance visual appeal with shine, texture, or metallic accents.



with Inserts

Include custom inserts (foam, cardboard, etc.) for added product protection and presentation.



Customized Product Packaging

Tailor-made boxes designed to fit the product and brand perfectly in terms of size, shape, and design.

Corrugation Department



5 Ply Corrugation Machine
Capacity : 2000 Ply Per Hour



3ply Corrugation Machine
Capacity : 2000 Ply Per Hour



Automatic Two Colour
Printing Machine
Capacity : 12000 Boards Per Hour



Automatic Two Colour
Printer / Slotter Cum
Rotary Die Cutter Machine



Corrugated Board Gluing Machine
Capacity : 2000 Ply Per Hour



Corrugated Board
Stapling Machine

Monocarton Department



Komori Lithrone S-40

6 Colour Offset Printing Machine With all kind of coating
Capacity : 15000 Per Hour



MTM 108E4

Lamination Machine
Capacity : 10-80 Meter Per Minute



Eterna E Cut 106

Punching Die-Cutting Machine
Capacity : 7500 Cycles Per Hours



Eterna Efold1100

Folding & Gluing Machine
Capacity : 420 Meters Per Minute



MT-115

Board Cutting Machine
Capacity : 8000 Boards Per Hour

Design, Development & Prepress

At KPPL, innovation meets precision through our fully integrated Design, Development, and Prepress units. From concept to press-ready files, our in-house experts leverage the latest CAD/CAM software and creative strategies to deliver impactful packaging solutions tailored to each brand's identity.

CAPABILITIES & SERVICES:

- **Structural Design:** Custom cartons and boxes designed for durability, functionality, and visual appeal
- **High-Resolution Mockups:** Realistic samples for form and fit validation before full production
- **Branding Consultation:** Creative guidance on packaging aesthetics aligned with brand values
- **Graphic Design & Layout:** Finalization of visuals with meticulous attention to detail
- **Color Management & Proofing:** Ensuring color consistency across print batches
- **Plate Making & Offset Readiness:** High-quality plates prepared for flawless offset printing
- **File Inspection & Approval:** Thorough checks to guarantee print accuracy



Postpress Operations

The postpress stage adds finishing touches and functionality to packaging. This ensures durability, visual appeal, and usability.

Processes Include:

- Die-cutting for shape and structure
- Lamination for finish and protection
- Folding and gluing for final product formation
- Inspection and packaging for delivery



Quality Policy & Health Safety Policy

Quality Policy

KPPL is committed to manufacturing and supplying corrugated and mono-carton packaging products that meet or exceed customer expectations. Quality is at the heart of every process and product. Our systems are designed to ensure consistency, precision, and reliability.

- Maintain strict quality control from raw material selection to final dispatch.
- Continuously improve product design, technology, and training.
- Comply with national and international standards and certifications.
- Foster a quality-focused work culture among employees.

Health and Safety Policy

Health and safety are core to our operations. KPPL ensures a safe working environment by implementing proactive measures to prevent incidents, injuries, and health hazards.

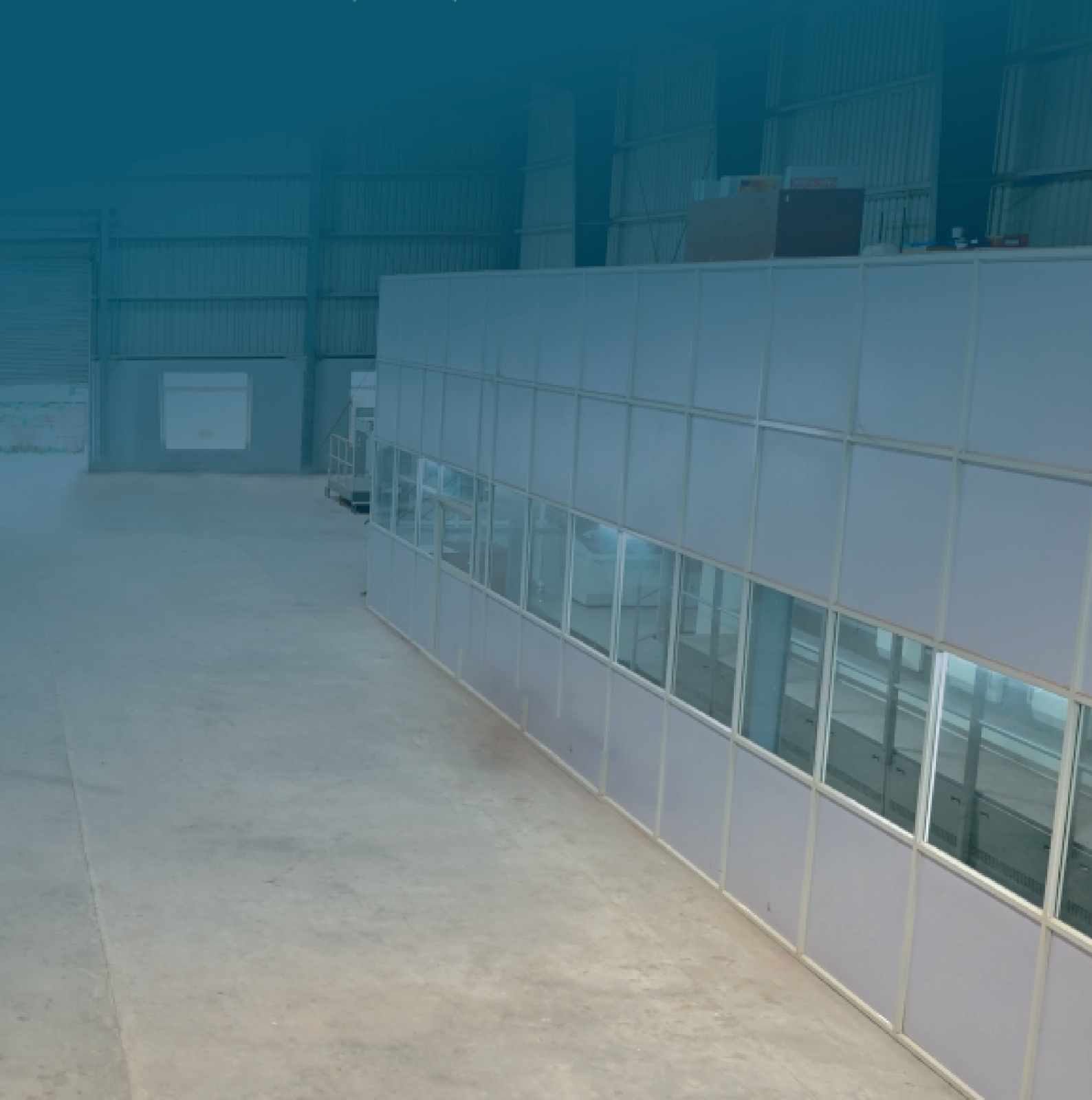
- Maintain clean, hygienic, and organized workspaces in both plants.
- Provide regular health and safety training to employees.
- Use personal protective equipment (PPE) as standard.
- Comply with workplace safety regulations and continuously improve practices.



Sustainability Commitment

Sustainability is integrated into every aspect of KPPL's production processes:

- Use of biodegradable and recyclable raw materials
- Minimal waste policy through process optimization
- Eco-conscious client partnerships





Regd. Office



75, New Industrial Estate,
Jagatpur, Cuttack - 754021 (Odisha)
Tel.: 0671-2491646
kalingapacker@yahoo.co.in



Factory:

Unit-I (Monocarton Plant)

74 & 75, New Industrial Estate, Jagatpur,
Cuttack - 754021 (Odisha)

Unit-II (Corrugation Plant)

154, New Industrial Estate, Jagatpur,
Cuttack - 754021 (Odisha)
Mob.: 8908283508

www.kalingapackers.com